SAFETY DATA SHEET
THE DOW CHEMICAL COMPANY

Product name: DOWSIL™ 1-2577 Low VOC Conformal Coating **Issue Date:** 05/15/2020
Print Date: 05/16/2020

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

1. IDENTIFICATION

Product name: DOWSIL™ 1-2577 Low VOC Conformal Coating

Recommended use of the chemical and restrictions on use
Identified uses: Semiconductors

COMPANY IDENTIFICATION
THE DOW CHEMICAL COMPANY
2211 H.H. DOW WAY
MIDLAND MI 48674
UNITED STATES

Customer Information Number: 800-258-2436
SDSQuestion@dow.com

EMERGENCY TELEPHONE NUMBER
24-Hour Emergency Contact: CHEMTREC +1 800-424-9300
Local Emergency Contact: 800-424-9300

2. HAZARDS IDENTIFICATION

Hazard classification
GHS classification in accordance with 29 CFR 1910.1200
Flammable liquids - Category 2
Skin sensitisation - Category 1
Reproductive toxicity - Category 2
Specific target organ toxicity - repeated exposure - Category 2 - Inhalation

Label elements
Hazard pictograms



Signal word: **DANGER!**

Hazards
Highly flammable liquid and vapour.
May cause an allergic skin reaction.
Suspected of damaging fertility or the unborn child.
May cause damage to organs (Nervous system) through prolonged or repeated exposure if inhaled.

Precautionary statements

Prevention
Obtain special instructions before use.
Do not handle until all safety precautions have been read and understood.
Keep away from heat/ sparks/ open flames/ hot surfaces. No smoking.
Keep container tightly closed.
Ground/bond container and receiving equipment.
Use explosion-proof electrical/ ventilating/ lighting equipment.
Use only non-sparking tools.
Take precautionary measures against static discharge.
Do not breathe dust/ fume/ gas/ mist/ vapours/ spray.
Do not breathe spray.
Use only outdoors or in a well-ventilated area.
Contaminated work clothing must not be allowed out of the workplace.
Wear protective gloves/ protective clothing/ eye protection/ face protection.

Response
IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower.
IF exposed or concerned: Get medical advice/ attention.
If skin irritation or rash occurs: Get medical advice/ attention.
Wash contaminated clothing before reuse.
In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.

Storage
Store in a well-ventilated place. Keep cool.
Store locked up.

Disposal
Dispose of contents/ container to an approved waste disposal plant.

Other hazards
Static-accumulating flammable liquid.

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical nature: Silicone resin solution
This product is a mixture.

Component	CASRN	Concentration
Octamethyltrisiloxane	107-51-7	>= 53.0 - <= 74.0 %
Toluene	108-88-3	>= 3.0 - <= 4.0 %

Methyltrimethoxysilane	1185-55-3	>= 0.8 - <= 2.6 %

4. FIRST AID MEASURES

Description of first aid measures
General advice:
First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air and keep comfortable for breathing. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation or rash occurs. Wash clothing before reuse. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands.

Eye contact: Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist. Suitable emergency eye wash facility should be available in work area.

Ingestion: No emergency medical treatment necessary.

Most important symptoms and effects, both acute and delayed:
Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

Indication of any immediate medical attention and special treatment needed
Notes to physician: Maintain adequate ventilation and oxygenation of the patient. Alcohol consumed before or after exposure may increase adverse effects. No specific antidote. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Skin contact may aggravate preexisting dermatitis.

5. FIREFIGHTING MEASURES

Extinguishing media

Suitable extinguishing media: Alcohol-resistant foam. Dry sand. Dry chemical.

Unsuitable extinguishing media: High volume water jet. Do not use direct water stream..

Special hazards arising from the substance or mixture

Hazardous combustion products: Carbon oxides. Silicon oxides. Formaldehyde.

Unusual Fire and Explosion Hazards: Flash back possible over considerable distance.. Exposure to combustion products may be a hazard to health.. Closed containers may rupture via pressure build-up when exposed to fire or extreme heat.. Fire burns more vigorously than would be expected.. Vapours may form explosive mixtures with air..

Advice for firefighters

Fire Fighting Procedures: Use water spray to cool unopened containers.. Evacuate area.. Collect contaminated fire extinguishing water separately. This must not be discharged into drains.. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Do not use a solid water stream as it may scatter and spread fire..
Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Remove undamaged containers from fire area if it is safe to do so.

Special protective equipment for firefighters: In the event of fire, wear self-contained breathing apparatus.. Use personal protective equipment..

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures: Remove all sources of ignition. Ventilate the area. Use personal protective equipment. Eliminate all sources of ignition in vicinity of spill or released vapor to avoid fire or explosion. Ground and bond all containers and handling equipment. Vapor explosion hazard. Keep out of sewers. Follow safe handling advice and personal protective equipment recommendations.

Environmental precautions: Do not release the product to the aquatic environment above defined regulatory levels Prevent further leakage or spillage if safe to do so. Prevent spreading over a wide area (e.g. by containment or oil barriers). Retain and dispose of contaminated wash water. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for containment and cleaning up: Non-sparking tools should be used. Soak up with inert absorbent material. Suppress (knock down) gases/vapours/mists with a water spray jet. Clean up remaining materials from spill with suitable absorbant. Local or national regulations may apply to releases and disposal of this material, as well as those materials and items employed in the cleanup of releases. You will need to determine which regulations are applicable. For large spills, provide dyking or other appropriate containment to keep material from spreading. If dyked material can be pumped, store recovered material in appropriate container. Dispose of saturated absorbent or cleaning materials appropriately, since spontaneous heating may occur.
See sections: 7, 8, 11, 12 and 13.

7. HANDLING AND STORAGE

Precautions for safe handling: Do not get on skin or clothing. Avoid inhalation of vapour or mist. Avoid contact with eyes. Do not swallow. Keep container tightly closed. Keep away from heat and sources of ignition. Take precautionary measures against static discharges. Take care to prevent spills, waste and minimize release to the environment. Non-sparking tools should be used. Handle in accordance with good industrial hygiene and safety practice. CONTAINERS MAY BE HAZARDOUS

WHEN EMPTY. Since emptied containers retain product residue follow all (M)SDS and label warnings even after container is emptied.
Use with local exhaust ventilation. Use only in an area equipped with explosion proof exhaust ventilation. Ensure all equipment is electrically grounded before beginning transfer operations. This material can accumulate static charge due to its inherent physical properties and can therefore cause an electrical ignition source to vapors. In order to prevent a fire hazard, as bonding and grounding may be insufficient to remove static electricity, it isnecessary to provide an inert gas purge before beginning transfer operations. Restrict flow velocity in order to reduce the accumulation of static electricity. Ground and bond container and receiving equipment.

Conditions for safe storage: Keep in properly labelled containers. Store locked up. Keep tightly closed. Keep in a cool, well-ventilated place. Store in accordance with the particular national regulations. Keep away from heat and sources of ignition.

Do not store with the following product types: Strong oxidizing agents. Organic peroxides. Flammable solids. Pyrophoric liquids. Pyrophoric solids. Self-heating substances and mixtures. Substances and mixtures, which in contact with water, emit flammable gases. Explosives. Gases.
Unsuitable materials for containers**:** None known.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters
If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Octamethyltrisiloxane	Dow IHG	TWA	20 ppm
Toluene	ACGIH	TWA	20 ppm
	Further information: A4: Not classifiable as a human carcinogen		
	OSHA Z-2	TWA	200 ppm
	OSHA Z-2	CEIL	300 ppm
	OSHA Z-2	Peak	500 ppm
Methyltrimethoxysilane	Dow IHG	TWA	7.5 ppm
	Further information: Skin Sensitizer		
Methanol	ACGIH	TWA	200 ppm
	Further information: Skin: Danger of cutaneous absorption		
	ACGIH	STEL	250 ppm
	Further information: Skin: Danger of cutaneous absorption		
	OSHA Z-1	TWA	260 mg/m3 200 ppm

The following substance(s), which have Occupational Exposure Limit(s) (OEL), may be formed during handling or processing:, Methanol.

Biological occupational exposure limits

Components	CAS-No.	Control parameters	Biological specimen	Sampling time	Permissible concentration	Basis
Toluene	108-88-3	Toluene	In blood	Prior to last shift of workweek	0.02 mg/l	ACGIH BEI
		Toluene	Urine	End of shift (As soon as	0.03 mg/l	ACGIH BEI

				possible after exposure ceases)		
		o-Cresol	Urine	End of shift (As soon as possible after exposure ceases)	0.3 mg/g Creatinine	ACGIH BEI
Methanol	67-56-1	Methanol	Urine	End of shift (As soon as possible after exposure ceases)	15 mg/l	ACGIH BEI

Exposure controls

Engineering controls: Use engineering controls to maintain airborne level below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations.

Individual protection measures

Eye/face protection: Use chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

Skin protection

Hand protection: Use gloves chemically resistant to this material. Examples of preferred glove barrier materials include: Butyl rubber. Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. Examples of acceptable glove barrier materials include: Natural rubber ("latex"). NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, use an approved respirator. When respiratory protection is required, use an approved positive-pressure self-contained breathing apparatus or positive-pressure airline with auxiliary self-contained air supply.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance

Physical state	liquid
Color	translucent
Odor	slight
Odor Threshold	No data available
pH	No data available
Melting point/range	No data available
Freezing point	No data available
Boiling point (760 mmHg)	101 °C (214 °F)
Flash point	**closed cup** 16.11 °C (61.00 °F)
Evaporation Rate (Butyl Acetate = 1)	No data available
Flammability (solid, gas)	Not applicable
Lower explosion limit	No data available
Upper explosion limit	No data available
Vapor Pressure	No data available
Relative Vapor Density (air = 1)	No data available
Relative Density (water = 1)	0.88
Water solubility	No data available
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	No data available
Decomposition temperature	No data available
Kinematic Viscosity	1000 cSt at 25 °C (77 °F)
Explosive properties	Not explosive
Oxidizing properties	The substance or mixture is not classified as oxidizing.
Molecular weight	No data available
Particle size	Not applicable

NOTE: The physical data presented above are typical values and should not be construed as a specification.

10. STABILITY AND REACTIVITY

Reactivity: Not classified as a reactivity hazard.

Chemical stability: Stable under normal conditions.

Possibility of hazardous reactions: Can react with strong oxidizing agents. Vapours may form explosive mixture with air. Highly flammable liquid and vapour.

Conditions to avoid: Heat, flames and sparks.

Incompatible materials: Oxidizing agents

Hazardous decomposition products:
Decomposition products can include and are not limited to: Methanol. Benzene. Formaldehyde.

11. TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

Information on likely routes of exposure
Inhalation, Eye contact, Skin contact, Ingestion.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute oral toxicity
Very low toxicity if swallowed. Harmful effects not anticipated from swallowing small amounts.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):
LD50, > 5,000 mg/kg Estimated.

Information for components:

Octamethyltrisiloxane
LD50, Rat, female, > 2,000 mg/kg No deaths occurred at this concentration.

Toluene
LD50, Rat, 5,580 mg/kg

Methyltrimethoxysilane
LD50, Rat, male and female, 11,685 mg/kg

Acute dermal toxicity
Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):
LD50, > 2,000 mg/kg Estimated.

Information for components:

Octamethyltrisiloxane
LD50, Rat, male and female, > 2,000 mg/kg No deaths occurred at this concentration.

Toluene
LD50, Rabbit, 12,267 mg/kg

Methyltrimethoxysilane
LD50, Rabbit, male and female, > 9,500 mg/kg

Acute inhalation toxicity
Vapor concentrations are attainable which could be hazardous on single exposure. May cause respiratory irritation and central nervous system depression. Symptoms may include

headache, dizziness and drowsiness, progressing to incoordination and unconsciousness. Alcohol consumption and exertion may increase the adverse effects of toluene.

As product: The LC50 has not been determined.

Information for components:

Octamethyltrisiloxane
LC50, Rat, male and female, 4 Hour, vapour, > 22.6 mg/l No deaths occurred at this concentration.

Toluene
LC50, Rat, male, 4 Hour, vapour, 25.7 mg/l

LC50, Rat, female, 4 Hour, vapour, 30 mg/l

Methyltrimethoxysilane
LC50, Rat, male and female, 4 Hour, vapour, 51.6 mg/l

Skin corrosion/irritation
Based on information for component(s):
Brief contact may cause slight skin irritation with local redness.
Prolonged contact may cause moderate skin irritation with local redness.
May cause drying and flaking of the skin.

Information for components:

Octamethyltrisiloxane
Brief contact is essentially nonirritating to skin.

Toluene
Brief contact may cause slight skin irritation with local redness.
Prolonged contact may cause moderate skin irritation with local redness.
May cause drying and flaking of the skin.

Methyltrimethoxysilane
Brief contact is essentially nonirritating to skin.

Serious eye damage/eye irritation
Based on information for component(s):
May cause slight eye irritation.
May cause slight temporary corneal injury.
Vapor may cause eye irritation experienced as mild discomfort and redness.
Vapor may cause lacrimation (tears).

Information for components:

Octamethyltrisiloxane
May cause slight temporary eye irritation.
Corneal injury is unlikely.

Toluene
May cause slight eye irritation.
May cause slight temporary corneal injury.

Vapor may cause eye irritation experienced as mild discomfort and redness.
Vapor may cause lacrimation (tears).

Methyltrimethoxysilane
Essentially nonirritating to eyes.
Corneal injury is unlikely.

Sensitization
For skin sensitization:
Contains component(s) which have caused allergic skin sensitization in guinea pigs.

For respiratory sensitization:
No relevant information found.

Information for components:

Octamethyltrisiloxane
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Toluene
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Methyltrimethoxysilane
Has caused allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:
No relevant data found.

Specific Target Organ Systemic Toxicity (Single Exposure)
Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Information for components:

Octamethyltrisiloxane
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Toluene
May cause drowsiness or dizziness.
Route of Exposure: Inhalation
Target Organs: Central nervous system

Methyltrimethoxysilane
Evaluation of available data suggests that this material is not an STOT-SE toxicant.

Aspiration Hazard
Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Octamethyltrisiloxane
Based on available information, aspiration hazard could not be determined.

Toluene
May be fatal if swallowed and enters airways.

Methyltrimethoxysilane
Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)
Contains component(s) which have been reported to cause effects on the following organs in animals:
Central nervous system.
Liver.
Excessive exposure may cause neurologic signs and symptoms.
Toluene has caused hearing loss in laboratory animals upon exposure to high concentrations.
Intentional misuse by deliberately inhaling toluene may cause nervous system damage, hearing loss, liver and kidney effects and death.
This material contains octamethyltrisiloxane (L3). Repeated inhalation exposure in rats to L3 resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

Information for components:

Octamethyltrisiloxane
In animals, effects have been reported on the following organs:
Liver
This material contains octamethyltrisiloxane (L3). Repeated inhalation exposure in rats to L3 resulted in protoporphyrin accumulation in the liver. Without knowledge of the specific mechanism leading to the protoporphyrin accumulation the relevance of this finding to humans is unknown.

Toluene
In animals, effects have been reported on the following organs:
Central nervous system.
Excessive exposure may cause neurologic signs and symptoms.
Toluene has caused hearing loss in laboratory animals upon exposure to high concentrations.
Intentional misuse by deliberately inhaling toluene may cause nervous system damage, hearing loss, liver and kidney effects and death.

Methyltrimethoxysilane
Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

Carcinogenicity
Contains component(s) which did not cause cancer in laboratory animals.

Information for components:

Octamethyltrisiloxane

Did not cause cancer in laboratory animals.

Toluene
Did not cause cancer in laboratory animals.

Methyltrimethoxysilane
No relevant data found.

Teratogenicity
In laboratory animals, toluene has been toxic to the fetus at doses toxic to the mother; it has caused birth defects in mice when administered orally, but not by inhalation.

Information for components:

Octamethyltrisiloxane
Did not cause birth defects or any other fetal effects in laboratory animals.

Toluene
In laboratory animals, toluene has been toxic to the fetus at doses toxic to the mother; it has caused birth defects in mice when administered orally, but not by inhalation.

Methyltrimethoxysilane
No relevant data found.

Reproductive toxicity
Contains component(s) which did not interfere with reproduction in animal studies.

Information for components:

Octamethyltrisiloxane
In animal studies, did not interfere with fertility. In animal studies, did not interfere with reproduction.

Toluene
In animal studies, did not interfere with reproduction.

Methyltrimethoxysilane
No relevant data found.

Mutagenicity
The majority and most reliable of the many genetic toxicity studies on toluene, both in vitro and in animals, indicate that it is not genetically toxic.

Information for components:

Octamethyltrisiloxane
In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

Toluene
The majority and most reliable of the many genetic toxicity studies on toluene, both in vitro and in animals, indicate that it is not genetically toxic.

Methyltrimethoxysilane
No relevant data found.

12. ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

Toxicity

Octamethyltrisiloxane

Acute toxicity to fish
Not expected to be acutely toxic to aquatic organisms.
No toxicity at the limit of solubility
LC50, Oncorhynchus mykiss (rainbow trout), flow-through test, 96 Hour, > 0.0191 mg/l, OECD Test Guideline 203

Acute toxicity to aquatic invertebrates
No toxicity at the limit of solubility
EC50, Daphnia magna (Water flea), flow-through test, 48 Hour, > 0.02 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants
No toxicity at the limit of solubility
EC50, Pseudokirchneriella subcapitata (green algae), static test, 72 Hour, Growth rate inhibition, > 0.0094 mg/l, OECD Test Guideline 201

Toxicity to bacteria
For similar material(s):
EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l, OECD Test Guideline 209

Chronic toxicity to fish
No toxicity at the limit of solubility
NOEC, Oncorhynchus mykiss (rainbow trout), 90 d, > 0.027 mg/l

Chronic toxicity to aquatic invertebrates
No toxicity at the limit of solubility
NOEC, Daphnia magna (Water flea), flow-through test, 21 d, > 0.015 mg/l

Toluene

Acute toxicity to fish
Material is moderately toxic to aquatic organisms on an acute basis (LC50/EC50 between 1 and 10 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), semi-static test, 96 Hour, 5.8 mg/l

Acute toxicity to aquatic invertebrates
LC50, water flea Ceriodaphnia dubia, semi-static test, 48 Hour, 3.78 mg/l

Acute toxicity to algae/aquatic plants
EbC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Biomass, 12.5 mg/l, OECD Test Guideline 201

Toxicity to bacteria
IC50, Bacteria, 16 Hour, 29 mg/l

Chronic toxicity to fish
NOEC, Fish, flow-through test, 40 d, growth, 1.4 mg/l

Chronic toxicity to aquatic invertebrates
NOEC, Ceriodaphnia dubia (water flea), 7 d, number of offspring, 0.74 mg/l

Toxicity to soil-dwelling organisms
LC50, Eisenia fetida (earthworms), 150 - 280 mg/kg

Methyltrimethoxysilane

Acute toxicity to fish
Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).
LC50, Oncorhynchus mykiss (rainbow trout), 96 Hour, > 110 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates
EC50, Daphnia magna (Water flea), flow-through test, 48 Hour, > 122 mg/l, OECD Test Guideline 202

Acute toxicity to algae/aquatic plants
ErC50, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, > 120 mg/l, OECD Test Guideline 201
NOEC, Pseudokirchneriella subcapitata (green algae), 72 Hour, Growth rate inhibition, 120 mg/l, OECD Test Guideline 201

Persistence and degradability

Octamethyltrisiloxane

Biodegradability: Biodegradation under aerobic laboratory conditions is below detectable limits (BOD20 or BOD28/ThOD < 2.5%).
10-day Window: Not applicable
Biodegradation: 0 %
Exposure time: 28 d
Method: OECD Test Guideline 310 or Equivalent

Photodegradation
Atmospheric half-life: 8.94 d
Method: Estimated.

Toluene

Biodegradability: Material is readily biodegradable. Passes OECD test(s) for ready biodegradability.
10-day Window: Not applicable
Biodegradation: 100 %
Exposure time: 14 d
Method: OECD Test Guideline 301C or Equivalent

Theoretical Oxygen Demand: 3.13 mg/mg Calculated.

Photodegradation
Test Type: Half-life (indirect photolysis)
Sensitization: OH radicals

Atmospheric half-life: 2 d
Method: Estimated.

Methyltrimethoxysilane
Biodegradability: No relevant data found.

Bioaccumulative potential

Octamethyltrisiloxane
Bioaccumulation: Bioconcentration potential is high (BCF > 3000 or Log Pow between 5 and 7).
Partition coefficient: n-octanol/water(log Pow): 5.35 Estimated.
Bioconcentration factor (BCF): >= 500 Pimephales promelas (fathead minnow) OECD Test Guideline 305

Toluene
Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): 2.73 Measured
Bioconcentration factor (BCF): 13.2 - 90 Fish Measured

Methyltrimethoxysilane
Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).
Partition coefficient: n-octanol/water(log Pow): -2.36

Mobility in soil

Octamethyltrisiloxane
Potential for mobility in soil is slight (Koc between 2000 and 5000).
Partition coefficient (Koc): 3179 Estimated.

Toluene
Potential for mobility in soil is very high (Koc between 0 and 50).
Partition coefficient (Koc): 37 - 178 Estimated.

Methyltrimethoxysilane
No relevant data found.

13. DISPOSAL CONSIDERATIONS

Disposal methods: DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN MSDS SECTION: Composition Information. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device. For additional information, refer to: Handling & Storage Information, MSDS Section 7 Stability & Reactivity Information, MSDS Section10 Regulatory Information, MSDS Section 15

Treatment and disposal methods of used packaging: Empty containers should be recycled or otherwise disposed of by an approved waste management facility. Waste characterizations and compliance with applicable laws are the responsibility solely of the waste generator. Do not re-use containers for any purpose.

14. TRANSPORT INFORMATION

DOT

Proper shipping name	Coating solution
UN number	UN 1139
Class	3
Packing group	II
Reportable Quantity	Toluene

Classification for SEA transport (IMO-IMDG):

Proper shipping name	COATING SOLUTION
UN number	UN 1139
Class	3
Packing group	II
Marine pollutant	No
Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code	Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

Proper shipping name	Coating solution
UN number	UN 1139
Class	3
Packing group	II

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

15. REGULATORY INFORMATION

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312
Flammable (gases, aerosols, liquids, or solids)
Hazard not otherwise classified (physical hazards)
Respiratory or skin sensitisation
Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313
The following components are subject to reporting levels established by SARA Title III, Section 313:

Components	**CASRN**
Toluene	108-88-3

Pennsylvania Right To Know
The following chemicals are listed because of the additional requirements of Pennsylvania law:

Components	**CASRN**
Octamethyltrisiloxane	107-51-7
Dimethyl, methylmethoxy, phenylmethoxy siloxane with methyl and phenyl silsesquioxanes	68952-93-2
Toluene	108-88-3

California Prop. 65
WARNING: This product can expose you to chemicals including Ethylbenzene, Benzene, Distillates (petroleum), hydrotreated middle, Cumene, which is/are known to the State of California to cause cancer, and Toluene, Methanol, Benzene, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

United States TSCA Inventory (TSCA)
All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

16. OTHER INFORMATION

Hazard Rating System
NFPA

Health	Flammability	Instability
2	3	0

HMIS

Health	Flammability	Physical Hazard
2*	3	0

* = Chronic Effects (See Hazards Identification)

Revision
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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
ACGIH BEI	ACGIH - Biological Exposure Indices (BEI)
CEIL	Acceptable ceiling concentration
Dow IHG	Dow Industrial Hygiene Guideline

OSHA Z-1	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants
OSHA Z-2	USA. Occupational Exposure Limits (OSHA) - Table Z-2
Peak	Acceptable maximum peak above the acceptable ceiling concentration for an 8-hr shift
STEL	Short-term exposure limit
TWA	Time weighted average

Full text of other abbreviations
AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References
This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the

control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.
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