

MATERIAL SAFETY DATA SHEET

Finished Product



Date Issued: 01/18/2003
MSDS No: 2509-GN
Date Revised: 08/17/2010
Revision No: 5

Trace Technologies Overcoat Pen (Green)

1. PRODUCT AND COMPANY IDENTIFICATION

PRODUCT NAME: Trace Technologies Overcoat Pen (Green)

PRODUCT DESCRIPTION: Circuit Board Insulating Pen

PRODUCT CODE: 2509/CAN/EUR-GN

MANUFACTURER

Techspray, L.P.
1001 N.W. 1st Street
P.O. Box 949
Amarillo, TX 79107

Emergency Contact: Chemtrec

Emergency Phone: 1-800-858-4043

Service Number: 1-800-858-4043

24 HR. EMERGENCY TELEPHONE NUMBERS

CHEMTREC CCN#21858 (US Transportation) :(800) 424 - 9300

CANUTEC (Canadian Transportation) :(613) 996 - 6666

Emergency Phone :(800) 858 - 4043

2. HAZARDS IDENTIFICATION

HAZARD DESIGNATION

"F" - Highly flammable

R11 - Highly flammable.

"Xn" - Harmful

R20/21 - Harmful by inhalation and in contact with skin.

R36 - Irritating to eyes.

"N" - Dangerous for the environment

R52/53 - Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

EMERGENCY OVERVIEW

PHYSICAL APPEARANCE: Transparent, colorless liquid.

IMMEDIATE CONCERNS: Vapors and/or aerosols which may be formed at elevated temperatures may be irritating to eyes and respiratory tract. Causes skin irritation. Harmful if swallowed.

POTENTIAL HEALTH EFFECTS

EYES: Avoid contact with eyes; may cause redness, irritation and conjunctivitis.

SKIN: Prolonged or repeated skin contact may cause irritation.

INGESTION: Ingestion of large amounts may produce abdominal pain, nausea and vomiting. Swallowing small amounts is not likely to produce harmful effects.

INHALATION: Prolonged or excessive inhalation may cause respiratory tract irritation.

SIGNS AND SYMPTOMS OF OVEREXPOSURE

EYES: Liquid splashed in the eye may cause redness, irritation and conjunctivitis.

SKIN: Prolonged or exposure may cause skin irritation.

INGESTION: For large amounts; abdominal pain, nausea and vomiting.

INHALATION: High concentrations may lead to central nervous system effects (drowsiness, dizziness, nausea, headaches, paralysis and loss of consciousness).

ACUTE TOXICITY: Low hazard for usual industrial or commercial handling.

CARCINOGENICITY: NOT listed

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Trace Technologies Overcoat Pen (Green)**REPRODUCTIVE TOXICITY****REPRODUCTIVE EFFECTS:** Not Established**TERATOGENIC EFFECTS:** Not considered a developmental toxicant.**TARGET ORGAN STATEMENT:** Prolonged or repeated overexposure may cause central nervous system, kidney, liver, and lung damage.**CANCER STATEMENT:** NOT listed**3. COMPOSITION / INFORMATION ON INGREDIENTS**

Chemical Name	Wt.%	CAS	EINECS
Acetone	25 - 35	67-64-1	200-662-2
n-Propyl acetate	50 - 60	109-60-4	2036861
Acrylic Polymer (non-hazardous)	15 - 25		

4. FIRST AID MEASURES**EYES:** Immediately flush eyes with plenty of water. Get medical attention, if irritation persists.**SKIN:** Wash with soap and water. Get medical attention if irritation develops or persists.**INGESTION:** Aspiration hazard. If swallowed, vomiting may occur spontaneously, but do not induce. If vomiting occurs, keep head below hips to prevent aspiration into lungs. Call a physician immediately.**INHALATION:** Remove to fresh air. If not breathing, give artificial respiration or give oxygen by trained personnel. Seek immediate medical attention.**5. FIRE FIGHTING MEASURES****FLASHPOINT AND METHOD:** to (40°F) TAG CC**GENERAL HAZARD:** Vapors can travel to a source of ignition and flash back.**EXTINGUISHING MEDIA:** Water, foam, dry chemical, carbon dioxide.**HAZARDOUS COMBUSTION PRODUCTS:** Smoke, fumes and oxides of carbon.**FIRE FIGHTING PROCEDURES:** Evacuate area and fight fire from a safe distance.**FIRE FIGHTING EQUIPMENT:** As in any fire, wear self-contained breathing apparatus pressure-demand, (MSHA/NIOSH approved or equivalent) and full protective gear.**6. ACCIDENTAL RELEASE MEASURES****SMALL SPILL:** Contain spill with dike to prevent entry into sewers.**LARGE SPILL:** Clean up spills immediately, observing precautions in Protective Equipment section.**GENERAL PROCEDURES:** Dike area to contain spill. Take precautions as necessary to prevent contamination of ground and surface waters. Recover spilled material on adsorbent, such as sawdust or vermiculite, and sweep into closed containers for disposal. After all visible traces, including vapors, have been removed thoroughly wet vacuum the area. Do not flush to sewer. If area of spill is porous, remove as much contaminated earth, gravel, etc. as necessary and place in closed containers for disposal.**SPECIAL PROTECTIVE EQUIPMENT:** Only personnel equipped with proper respiratory and skin/eye protection

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should be permitted in area. See Section 8 for details.

7. HANDLING AND STORAGE

GENERAL PROCEDURES: Wash thoroughly after handling. Use only in a well ventilated area. Store in a cool dry place.

HANDLING: Use with sufficient ventilation to keep employee exposure below recommended limits. Provide adequate ventilation for storage, handling and use, especially for enclosed or low spaces. Avoid contact of liquid with eyes and prolonged skin exposure. Do not allow product to contact open flame or electrical heating elements because dangerous decomposition products may form.

STORAGE: Store away from heat.

STORAGE TEMPERATURE: Store in a cool place below (120) F (49) C.

STORAGE PRESSURE: Store at local atmospheric pressure.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION**EXPOSURE GUIDELINES****OSHA HAZARDOUS COMPONENTS (29 CFR1910.1200)**

		EXPOSURE LIMITS					
		OSHA PEL		ACGIH TLV		Supplier OEL	
Chemical Name		ppm	mg/m ³	ppm	mg/m ³	ppm	mg/m ³
Acetone	TWA	750 ppm ^[1]	1800 mg/m ³ ^[1]	750 ppm	1780 mg/m ³	NL ppm	NL mg/m ³
	STEL	1000 ppm	2400 mg/m ³	1000 ppm	2380 mg/m ³	NL ppm	NL mg/m ³
n-Propyl acetate	TWA		200 ppm		200 ppm		
	STEL		250 ppm		250 ppm		

OSHA TABLE COMMENTS:

1. NL = Not Listed

ENGINEERING CONTROLS: Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below recommended exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

EYES AND FACE: For normal conditions, wear safety glasses. Where there is reasonable probability of liquid contact, wear splash-proof goggles.

SKIN: The glove(s) listed below may provide protection against permeation. Gloves of other chemically resistant materials may not provide adequate protection. Viton, Solvex, Butyl, Buna, Neoprene.

RESPIRATORY: NIOSH/MSHA approved air purifying respirator with an organic vapor cartridge or canister may be permissible under certain circumstances where airborne concentrations are expected to exceed exposure limits. Protection provided by air purifying respirators is limited. Use a positive pressure air supplied respirator if there is any potential for an uncontrolled release, exposure levels are not known, or any other circumstances

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where air purifying respirators may not provide adequate protection.

WORK HYGIENIC PRACTICES: Wash hands before eating and wash before reuse.

OTHER USE PRECAUTIONS: Emergency shower and eyewash facility should be in close proximity.

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid

ODOR: Sweet ester odor.

APPEARANCE: Clear, Colorless liquid

PERCENT VOLATILE: 79 at 20°C (68°F)

VAPOR DENSITY: > 1 (Air=1)

BOILING POINT: to 110°C (230°F)

FLASHPOINT AND METHOD: to (40°F) TAG CC

SOLUBILITY IN WATER: Insoluble

SPECIFIC GRAVITY: 0.910 to 0.93 (water=1)

(VOC): to 465 g/L (non-exempt VOC)

10. STABILITY AND REACTIVITY

STABILITY: Stable.

POLYMERIZATION: Will not occur.

CONDITIONS TO AVOID: Heat, flames, ignition sources, and incompatibles.

HAZARDOUS DECOMPOSITION PRODUCTS: Oxides of Carbon (CO and CO₂) may form when heated to decomposition.

INCOMPATIBLE MATERIALS: Strong acids and alkalis, reactive metals and strong oxidizing agents.

11. TOXICOLOGICAL INFORMATION**ACUTE**

Chemical Name	ORAL LD ₅₀ (rat)	DERMAL LD ₅₀ (rabbit)	INHALATION LC ₅₀ (rat)
Acetone	5800 mg/kg	20 g/kg	50100 ppm
n-Propyl acetate	9370 mg/kg	> 20 ml/kg	8000 ppm

DERMAL LD₅₀: 2000 mg/kg (rabbit)

ORAL LD₅₀: 5800 mg/kg (rat)

INHALATION LC₅₀: 50100 ppm, 8-hour

NOTES: Fumes/liquid -- Irritant

EYE EFFECTS: Mixture is a moderate eye irritant.

CARCINOGENICITY

MATERIAL SAFETY DATA SHEET

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Chemical Name	NTP Status	IARC Status	OSHA Status
Acetone	NOT LISTED	NOT LISTED	NOT LISTED
n-Propyl acetate	NOT LISTED	NOT LISTED	NOT LISTED

IARC: NOT listed**NTP:** NOT listed**OSHA:** NOT listed**NEUROTOXICITY:** Not Established**REPRODUCTIVE EFFECTS:** NOT listed**TERATOGENIC EFFECTS:** Not Available**MUTAGENICITY:** Collective data indicate non-mutagenic.**12. ECOLOGICAL INFORMATION**

ENVIRONMENTAL DATA: There is limited information available on the environmental fate and effects of this material. The primary environmental concern for release is the impact on aquatic and terrestrial species. Due care should be taken to avoid the accidental release of this material into the environment.

13. DISPOSAL CONSIDERATIONS

DISPOSAL METHOD: Federal, State, and Local laws governing disposal of materials can differ. Ensure compliance with proper authorities before disposal.

FOR LARGE SPILLS: Contaminated sawdust, vermiculite, or porous surfaces must be disposed of in a permitted hazardous waste management facility. Recovered liquids may be reprocessed or incinerated or must be treated in a permitted hazardous waste management facility.

GENERAL COMMENTS: Dispose of in a manner consistent with federal, state, and local regulations.

14. TRANSPORT INFORMATION**DOT (DEPARTMENT OF TRANSPORTATION)****PROPER SHIPPING NAME:** CONSUMER COMMODITY ORM-D**UN/NA NUMBER:** N/A**PACKING GROUP:** N/A**OTHER SHIPPING INFORMATION:** "THIS PACKAGE CONFORMS TO 49CFR 173.4." must be on package.**ROAD AND RAIL (ADR/RID)****KEMLER NUMBER:** UN1993**HAZARD CLASS:** 3**AIR (ICAO/IATA)****SHIPPING NAME:** CONSUMER COMMODITY ID8000**UN/NA NUMBER:** ID8000

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Trace Technologies Overcoat Pen (Green)**PRIMARY HAZARD CLASS/DIVISION:** 9**PACKING GROUP:** N/A**NOTE:** Domestic shipments only. When shipping International contact TechSpray shipping department.**VESSEL (IMO/IMDG)****SHIPPING NAME:** Dangerous Goods in Limited Quantities of Class 3 (n-propyl acetate, acetone)**UN/NA NUMBER:** UN1993**PRIMARY HAZARD CLASS/DIVISION:** 3.2**PACKING GROUP:** II**NOTE:** Page 3230**15. REGULATORY INFORMATION****UNITED STATES****SARA TITLE III (SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT)****311/312 HAZARD CATEGORIES:** IMMEDIATE / DELAYED**FIRE:** Yes **PRESSURE GENERATING:** No **REACTIVITY:** No **ACUTE:** Yes **CHRONIC:** Yes**313 REPORTABLE INGREDIENTS:** Acetone (CAS# 67-67-1)**EPCRA SECTION 313 SUPPLIER NOTIFICATION**

Chemical Name	Wt. %	CAS
Acetone	25 - 35	67-64-1

TITLE III NOTES: Not listed as an Extremely Hazardous Substance.**CERCLA (COMPREHENSIVE RESPONSE, COMPENSATION, AND LIABILITY ACT)****CERCLA REGULATORY:** Acetone (67-64-1)

Chemical Name	Wt. %	CERCLA RQ
Acetone	25 - 35	5000 lbs.

CERCLA RQ: 5000 lbs**TSCA (TOXIC SUBSTANCE CONTROL ACT)**

Chemical Name	CAS
Acetone	67-64-1
n-Propyl acetate	109-60-4

TSCA STATUS: All components of this product are either listed or exempt from listing in the TSCA inventory.**OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION (OSHA)****29 CFR 1910.119---PROCESS SAFETY MANAGEMENT OF HIGHLY HAZARDOUS CHEMICALS:** None of the chemicals in this product are considered highly hazardous by OSHA.**CALIFORNIA PROPOSITION 65:** This product does not contain any chemicals known to the State of California to cause cancer.**RCRA STATUS:** U002 D001

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OSHA HAZARD COMM. RULE: Contents of this MSDS comply with the OSHA Hazard Communication Standard 29 CFR 1910.1200.

CANADA

WHMIS (WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM): This MSDS has been prepared according to the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all of the information required by the CPR.

EUROPEAN COMMUNITY**EEC LABEL SYMBOL AND CLASSIFICATION**

"F" - Highly flammable
 R11 - Highly flammable.



"Xn" - Harmful
 R20/21 - Harmful by inhalation and in contact with skin.

R36 - Irritating to eyes.

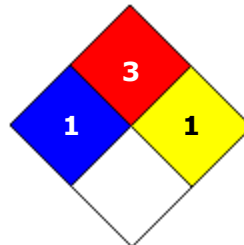


"N" - Dangerous for the environment
 R52/53 - Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

16. OTHER INFORMATION

APPROVED BY: Pierce A. Pillon **TITLE:** Chemist

REVISION SUMMARY: This MSDS replaces the 08/17/2010 MSDS.

NFPA CODES

DATA SOURCES: Code of Federal Regulations (CFR) The Sigma-Aldrich Library of Regulatory and Safety Data
 OSHA Hazard Communication Standard (29CFR1910.1200) Various Federal, State and Local Regulations

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